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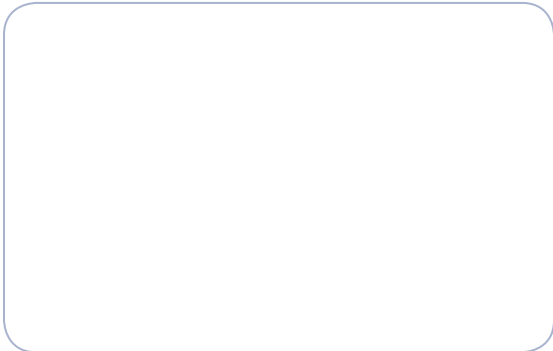
Zhafir Jenius Series



JENIUS

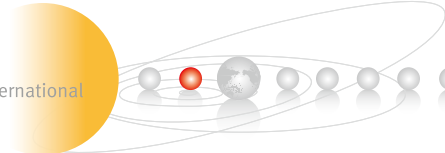
Specifications / International
3.600-10.800kN

Zhafir Partner:



#E 20181209-HV

A Member of Haitian International



We Extend Advantage.

Technical data JE3600

CLAMPING UNIT

		JE3600
Clamping force	kN	3600
Space between tie bars	mm	730x730
Max. mold height	mm	730
Min. mold height	mm	280
Ejector stroke	mm	180
Ejector force	kN	110
Max. daylight	mm	1250
Mold opening stroke ①	mm	970/520
Max. mold weight ②	t	3.6
Min. mold dimension	mm	510x510
Mold platen dimension HxV	mm	1130x1130

INJECTION UNIT

	mm	1400			1700			2250		
		A	B	C	A	B	C	A	B	C
Screw diameter	mm	55	60	65	60	65	70	65	70	80
Screw L/D ratio	L/D	21.8	20	18.5	21.6	20	18.6	21.5	20	17.5
Shot size (theoretical)	cm ³	617	735	863	792	929	1078	1068	1239	1619
Injection weight (PS)	g	562	668	785	720	845	980	972	1127	1473
Injection speed	mm/s	160			160			160		
Injection rate	g/s	346	411	483	411	483	560	483	560	731
Injection pressure	MPa	214	180	153	210	180	155	210	180	138
	bar	2140	1800	1530	2100	1800	1550	2100	1800	1380
Holding pressure	MPa	190	160	136	187	160	138	190	162	124
	bar	1900	1600	1360	1870	1600	1380	1900	1620	1240
Screw speed	rpm	300			250			210		
Plasticizing capacity (GPPS) ③	g/s	54	64	71	57	68	72	56	65	80
Plasticizing capacity (HDPE) ④	g/s	75	90	101	80	90	105	80	95	120
Nozzle contact force	kN	94.8			94.8			94.8		
Heating power	kW	29.8			34.4			37.8		

OTHERS

		86/145	86/145	96/161
Connection power	kW/A	86/145	86/145	96/161
Hopper	kg	none (Options 50)	none (Options 50)	none (Options 50)
Machine dimension	m	7.52x2.30x2.81	7.52x2.30x2.81	7.52x2.30x2.81
Oil tank	l	540	540	540
Machine weight	t	20.5	21.5	23

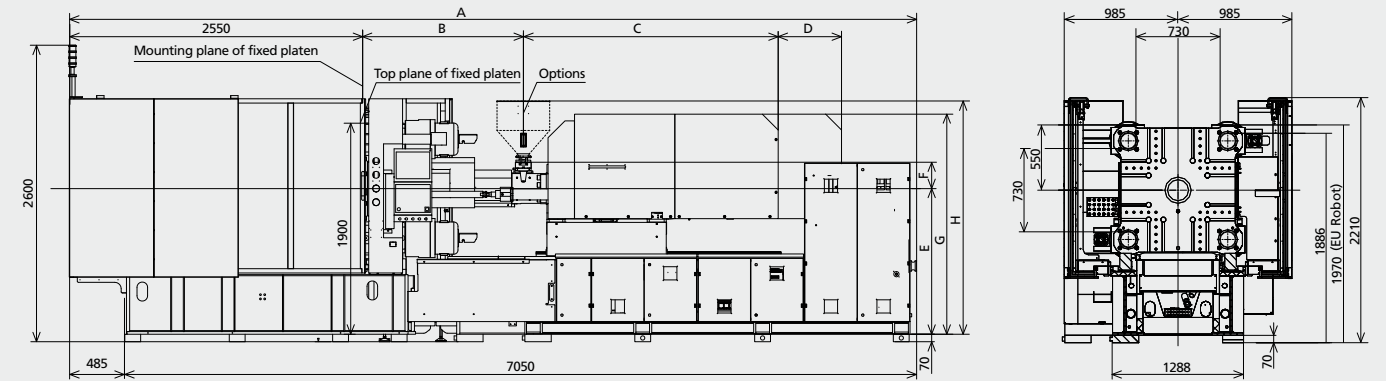
NOTE:

- ① with min. mold height / with max. mold height
 - ② moving platen: 2/3 of max. mold weight
 - ③ Plasticizing capacity (GPPS): note: GB standard, with application of GPPS plasticizing capacity of 3-zone screws
 - ④ Plasticizing capacity (HDPE): note: Euromap 19, with application of HDPE plasticizing capacity of barrier screws
- The above plasticizing capacity is for reference only.

We reserve the right to make changes as a result of further technical advantages.

Machine dimensions

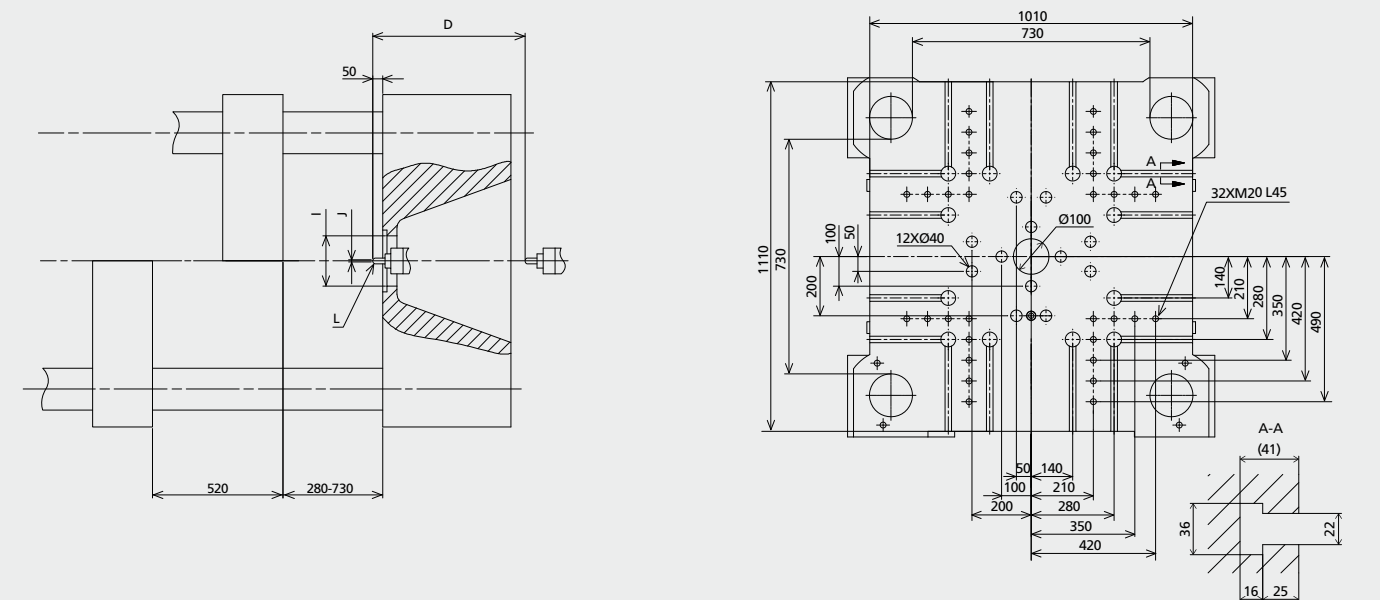
unit: mm



INJECTION UNIT	A	B	C	D	E	F	G	H	I	J	L
2250	7535	1610	2251	600	1280	270	2005	2090	200	Ø4	SR15
1700	7535	1517	2414	600	1280	250	1985	2110	200	Ø3	SR10
1400	7535	1351	2414	600	1280	250	1985	2110	200	Ø3	SR10

Platen dimensions

unit: mm

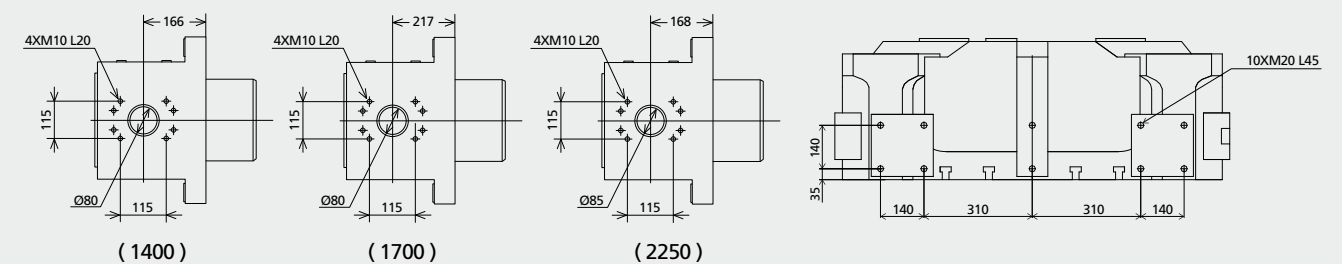


Others dimensions

unit: mm

Dimension for Hopper Installation

Dimension for Robot Installation



Technical data JE4500

CLAMPING UNIT

		JE4500
Clamping force	kN	4500
Space between tie bars	mm	810×800
Max. mold height	mm	850
Min. mold height	mm	350
Ejector stroke	mm	250
Ejector force	kN	110
Max. daylight	mm	1400
Mold opening stroke ①	mm	1050/550
Max. mold weight ②	t	6.5
Min. mold dimension	mm	565×560
Mold platen dimension H×V	mm	1180×1090

INJECTION UNIT

		1700			2250			3350		
		A	B	C	A	B	C	A	B	C
Screw diameter	mm	60	65	70	65	70	80	75	80	90
Screw L/D ratio	L/D	21.6	20	18.6	21.5	20	17.5	21.3	20	17.8
Shot size (theoretical)	cm ³	792	929	1078	1068	1239	1619	1634	1860	2354
Injection weight (PS)	g	720	845	980	972	1127	1473	1487	1693	2142
Injection speed	mm/s	160			160			160		
Injection rate	g/s	411	483	560	483	560	731	643	731	926
Injection pressure	MPa	210	180	155	210	180	138	205	180	142
	bar	2100	1800	1550	2100	1800	1380	2050	1800	1420
Holding pressure	MPa	187	160	138	190	162	124	185	162	128
	bar	1870	1600	1380	1900	1620	1240	1850	1620	1280
Screw speed	rpm	250			210			185		
Plasticizing capacity (GPPS) ③	g/s	57	68	72	56	65	80	62	80	100
Plasticizing capacity (HDPE) ④	g/s	80	90	105	80	95	120	93	115	150
Nozzle contact force	kN	94.8			94.8			94.8		
Heating power	kW	34.4			37.8			45		

OTHERS

		86/145	96/161	131/220
Connection power	kW/A			
Hopper	kg	none (Options 50)	none (Options 50)	none (Options 50)
Machine dimension	m	8.02×2.30×2.81	8.02×2.30×2.81	8.02×2.30×2.81
Oil tank	l	540	540	540
Machine weight	t	22	23	25

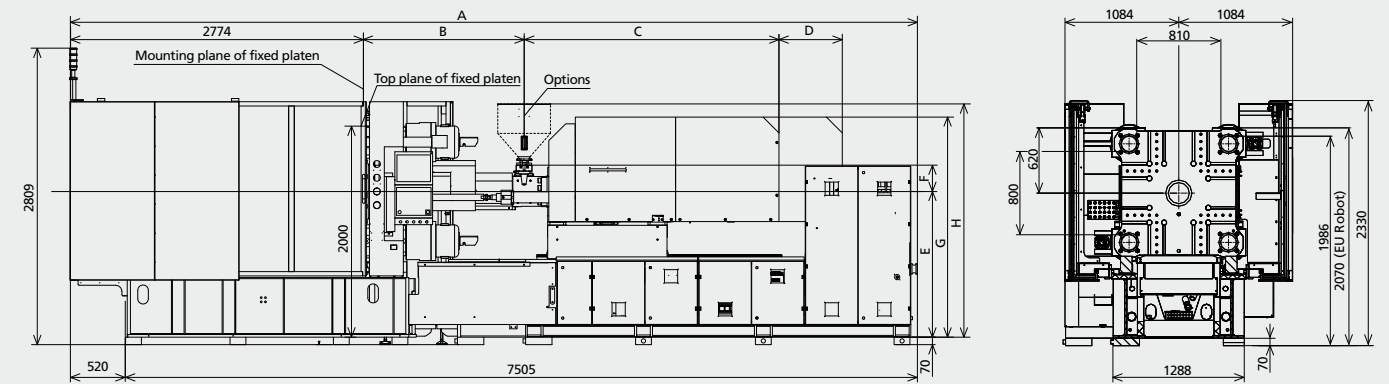
NOTE:

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Machine dimensions

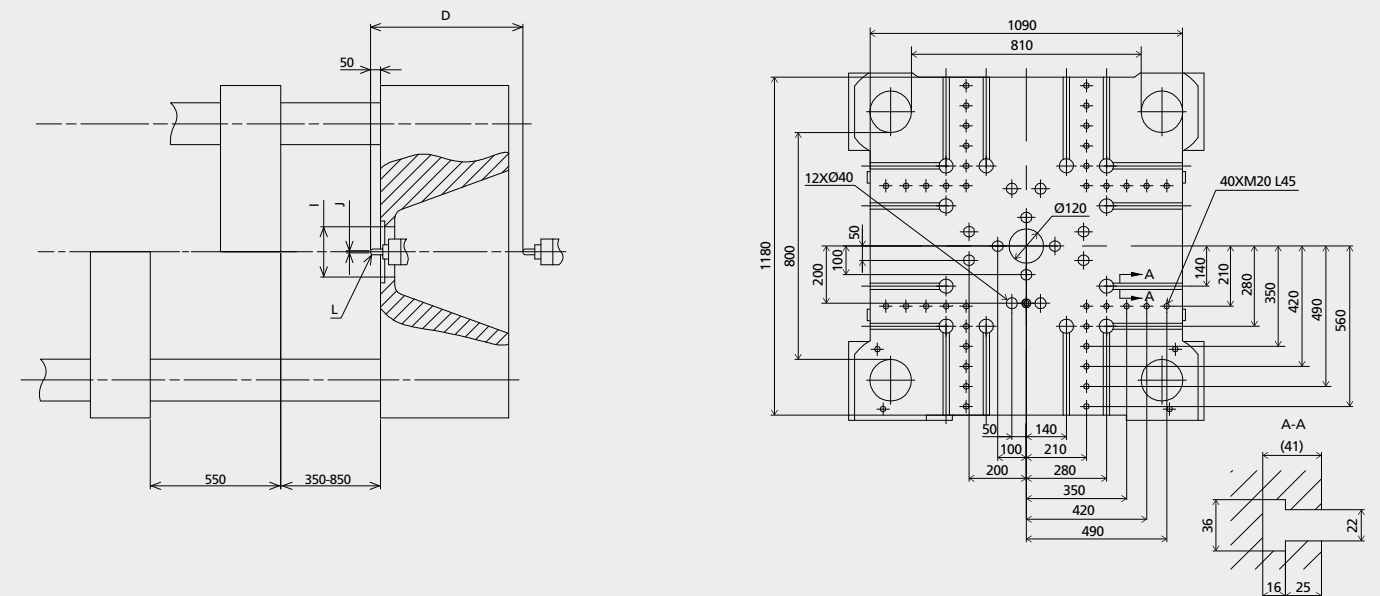
unit: mm



INJECTION UNIT	A	B	C	D	E	F	G	H	I	J	L
3350	8025	1814	2914	600	1380	308	2042	2535	200	Ø4	SR15
2250	8025	1610	2251	600	1380	270	2105	2190	200	Ø4	SR15
1700	8025	1517	2414	600	1380	250	2085	2211	200	Ø3	SR10

Platen dimensions

unit: mm

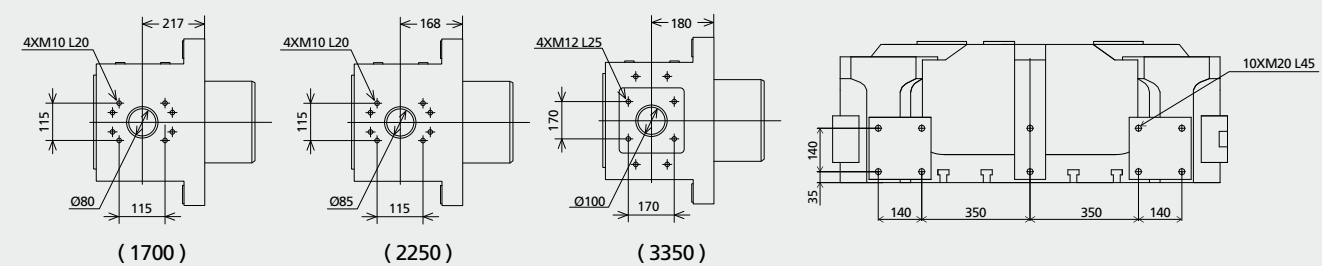


Others dimensions

unit: mm

Dimension for Hopper Installation

Dimension for Robot Installation



Technical data JE5500

CLAMPING UNIT

		JE5500
Clamping force	kN	5500
Space between tie bars	mm	920x830
Max. mold height	mm	900
Min. mold height	mm	350
Ejector stroke	mm	250
Ejector force	kN	110
Max. daylight	mm	1650
Mold opening stroke ①	mm	1300/750
Max. mold weight ②	t	8
Min. mold dimension	mm	645x580
Mold platen dimension HxV	mm	1260x1280

INJECTION UNIT

		2250			3350			5200		
		A	B	C	A	B	C	A	B	C
Screw diameter	mm	65	70	80	75	80	90	80	90	100
Screw L/D ratio	L/D	21.5	20	17.5	21.3	20	17.8	24.8	22	19.8
Shot size (theoretical)	cm ³	1068	1239	1619	1634	1860	2354	2262	2863	3534
Injection weight (PS)	g	972	1127	1473	1487	1693	2142	2058	2605	3216
Injection speed	mm/s	160			160			160		
Injection rate	g/s	483	560	731	643	731	926	731	926	1143
Injection pressure	MPa	210	180	138	205	180	142	227	180	145
	bar	2100	1800	1380	2050	1800	1420	2270	1800	1450
Holding pressure	MPa	190	162	124	185	162	128	204	162	131
	bar	1900	1620	1240	1850	1620	1280	2040	1620	1310
Screw speed	rpm	210			185			160		
Plasticizing capacity (GPPS) ③	g/s	56	65	80	62	80	100	78	98	120
Plasticizing capacity (HDPE) ④	g/s	80	95	120	93	115	150	116	146	180
Nozzle contact force	kN	94.8			94.8			94.8		
Heating power	kW	37.8			45			54.3		

OTHERS

		96/161	131/220	185/311
Connection power	kW/A			
Hopper	kg	none (Options 50)	none (Options 50)	none (Options 100)
Machine dimension	m	8.34x2.54x2.76	8.34x2.54x2.76	8.34x2.54x2.76
Oil tank	l	540	540	540
Machine weight	t	25	27	30

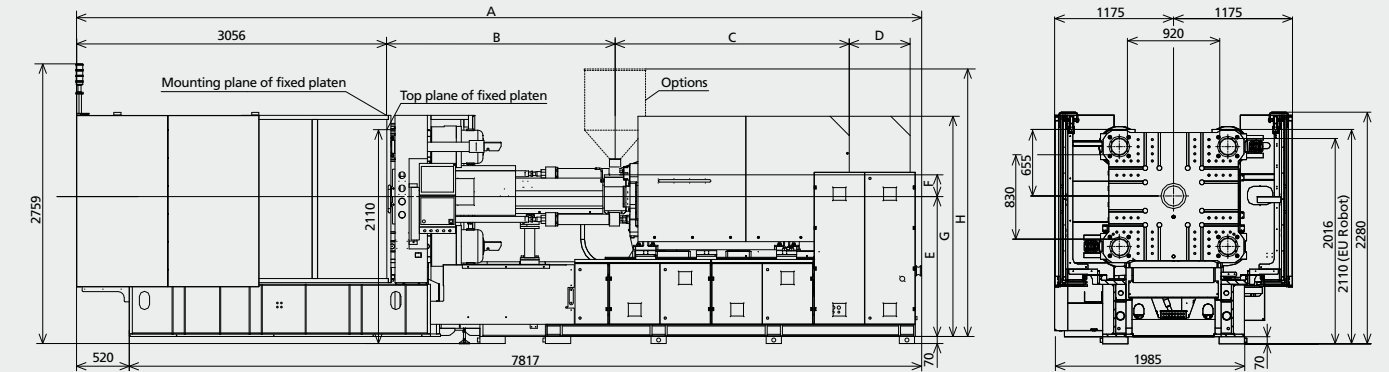
NOTE:

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Machine dimensions

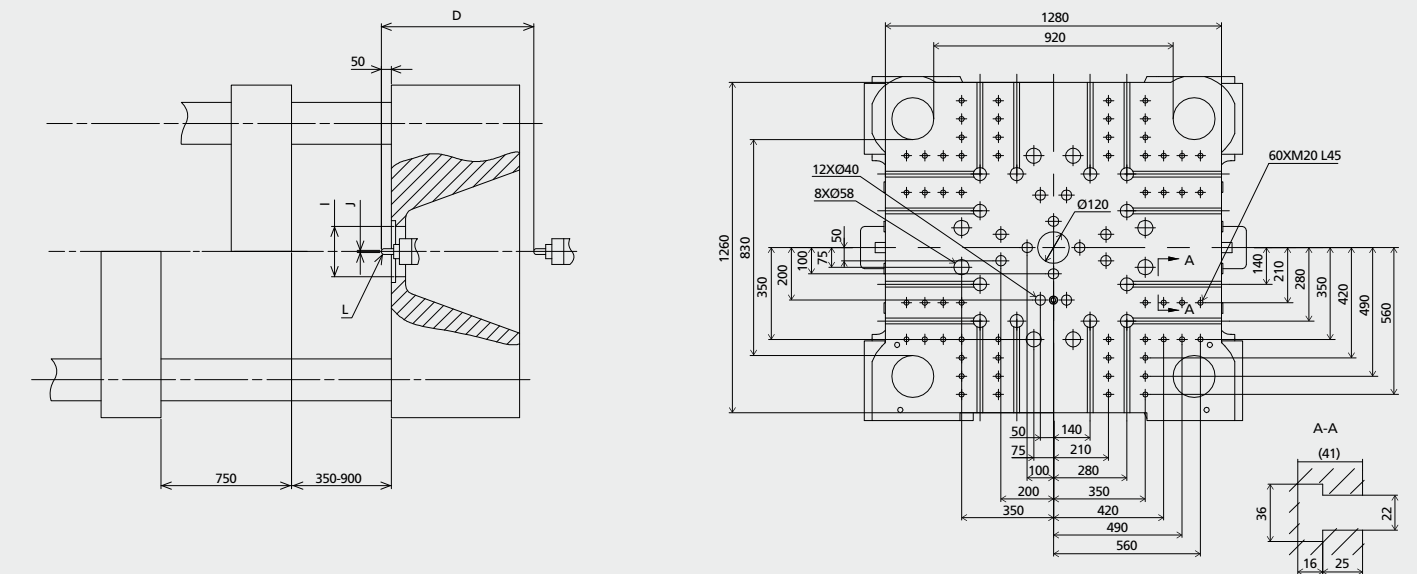
unit: mm



INJECTION UNIT	A	B	C	D	E	F	G	H	I	J	L
5200	8337	2256	2309	600	1380	215	2172	2438	200	Ø4	SR15
3350	8337	1814	2914	600	1380	308	2042	2535	200	Ø4	SR15
2250	8337	1610	2251	600	1380	270	2105	2190	200	Ø4	SR15

Platen dimensions

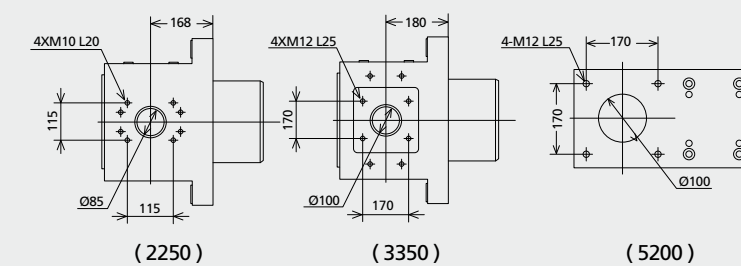
unit: mm



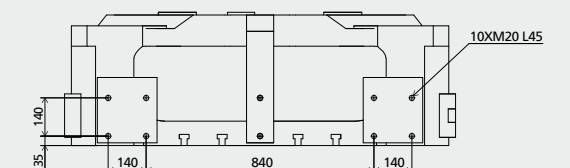
Others dimensions

unit: mm

Dimension for Hopper Installation



Dimension for Robot Installation



Technical data JE6500

CLAMPING UNIT

		JE6500
Clamping force	kN	6500
Space between tie bars	mm	1040x910
Max. mold height	mm	950
Min. mold height	mm	400
Ejector stroke	mm	250
Ejector force	kN	110
Max. daylight	mm	1750
Mold opening stroke ①	mm	1350/800
Max. mold weight ②	t	9.5
Min. mold dimension	mm	730x635
Mold platen dimension HxV	mm	1350x1400

INJECTION UNIT

	2250			3350			5200			
	A	B	C	A	B	C	A	B	C	
Screw diameter	mm	65	70	80	75	80	90	80	90	100
Screw L/D ratio	L/D	21.5	20	17.5	21.3	20	17.8	24.8	22	19.8
Shot size (theoretical)	cm ³	1068	1239	1619	1634	1860	2354	2262	2863	3534
Injection weight (PS)	g	972	1127	1473	1487	1693	2142	2058	2605	3216
Injection speed	mm/s	160			160			160		
Injection rate	g/s	483	560	731	643	731	926	731	926	1143
Injection pressure	MPa	210	180	138	205	180	142	227	180	145
	bar	2100	1800	1380	2050	1800	1420	2270	1800	1450
Holding pressure	MPa	190	162	124	185	162	128	204	162	131
	bar	1900	1620	1240	1850	1620	1280	2040	1620	1310
Screw speed	rpm	210			185			160		
Plasticizing capacity (GPPS) ③	g/s	56	65	80	62	80	100	78	98	120
Plasticizing capacity (HDPE) ④	g/s	80	95	120	93	115	150	116	146	180
Nozzle contact force	kN	94.8			94.8			94.8		
Heating power	kW	37.8			45			54.3		

OTHERS

	2250	3350	5200	
Connection power	kW/A	96/161	131/220	185/311
Hopper	kg	none (Options 50)	none (Options 50)	none (Options 100)
Machine dimension	m	8.50x2.61x2.71	8.50x2.61x2.71	8.50x2.61x2.71
Oil tank	l	540	540	540
Machine weight	t	28	30	33

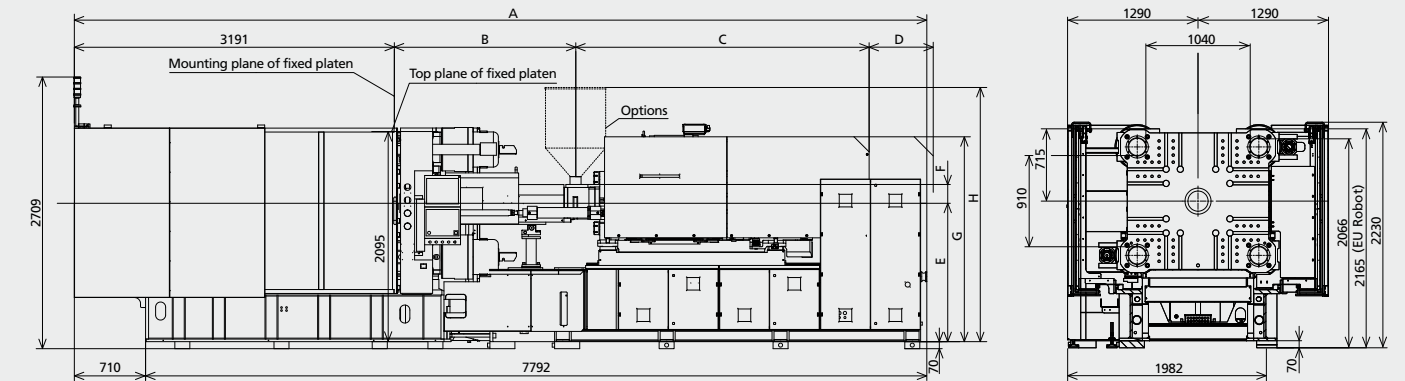
NOTE:

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Machine dimensions

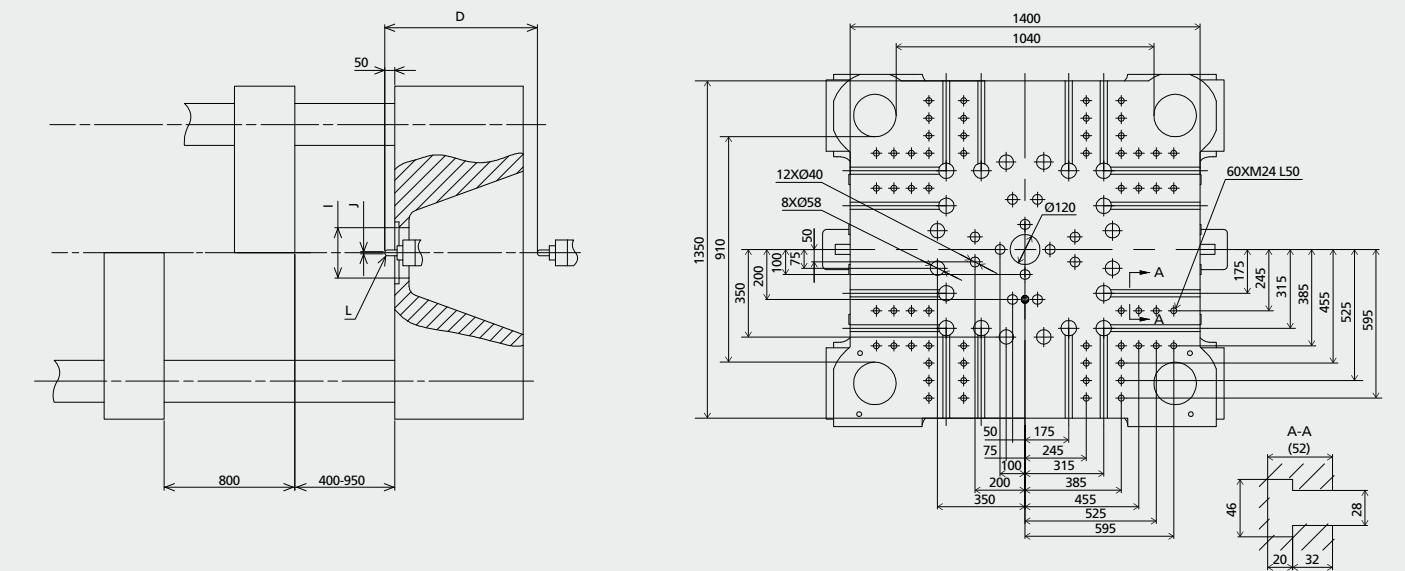
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INJECTION UNIT	A	B	C	D	E	F	G	H	I	J	L
5200	8502	2256	2309	600	1380	215	2172	2438	200	Ø4	SR15
3350	8502	1814	2914	600	1380	308	2042	2535	200	Ø4	SR15
2250	8502	1610	2251	600	1380	270	2105	2190	200	Ø4	SR15

Platen dimensions

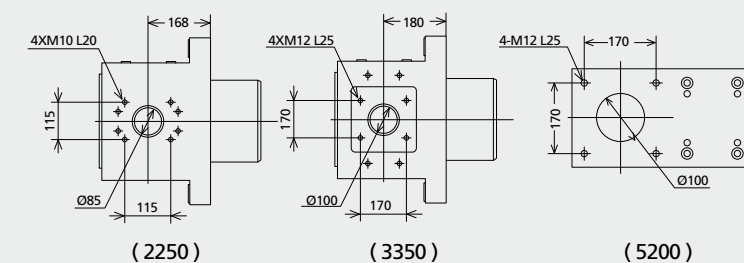
unit: mm



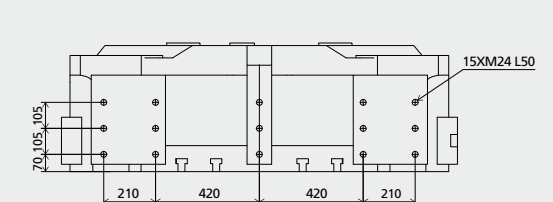
Others dimensions

unit: mm

Dimension for Hopper Installation



Dimension for Robot Installation



Technical data JE7500

CLAMPING UNIT

		JE7500
Clamping force	kN	7500
Space between tie bars	mm	1110x960
Max. mold height	mm	950
Min. mold height	mm	450
Ejector stroke	mm	300
Ejector force	kN	195
Max. daylight	mm	1850
Mold opening stroke ①	mm	1400/900
Max. mold weight ②	t	11
Min. mold dimension	mm	775x670
Mold platen dimension HxV	mm	1440x1510

INJECTION UNIT

		2250			3350			5200		
		A	B	C	A	B	C	A	B	C
Screw diameter	mm	65	70	80	75	80	90	80	90	100
Screw L/D ratio	L/D	21.5	20	17.5	21.3	20	17.8	24.8	22	19.8
Shot size (theoretical)	cm ³	1068	1239	1619	1634	1860	2354	2262	2863	3534
Injection weight (PS)	g	972	1127	1473	1487	1693	2142	2058	2605	3216
Injection speed	mm/s	160			160			160		
Injection rate	g/s	483	560	731	643	731	926	731	926	1143
Injection pressure	MPa	210	180	138	205	180	142	227	180	145
	bar	2100	1800	1380	2050	1800	1420	2270	1800	1450
Holding pressure	MPa	190	162	124	185	162	128	204	162	131
	bar	1900	1620	1240	1850	1620	1280	2040	1620	1310
Screw speed	rpm	210			185			160		
Plasticizing capacity (GPPS) ③	g/s	56	65	80	62	80	100	78	98	120
Plasticizing capacity (HDPE) ④	g/s	80	95	120	93	115	150	116	146	180
Nozzle contact force	kN	94.8			94.8			94.8		
Heating power	kW	37.8			45			54.3		

OTHERS

		96/161	131/220	185/311
Connection power	kW/A			
Hopper	kg	none (Options 50)	none (Options 50)	none (Options 100)
Machine dimension	m	8.81x2.86x2.73	8.81x2.86x2.73	8.81x2.86x2.73
Oil tank	l	540	540	540
Machine weight	t	30	32	35

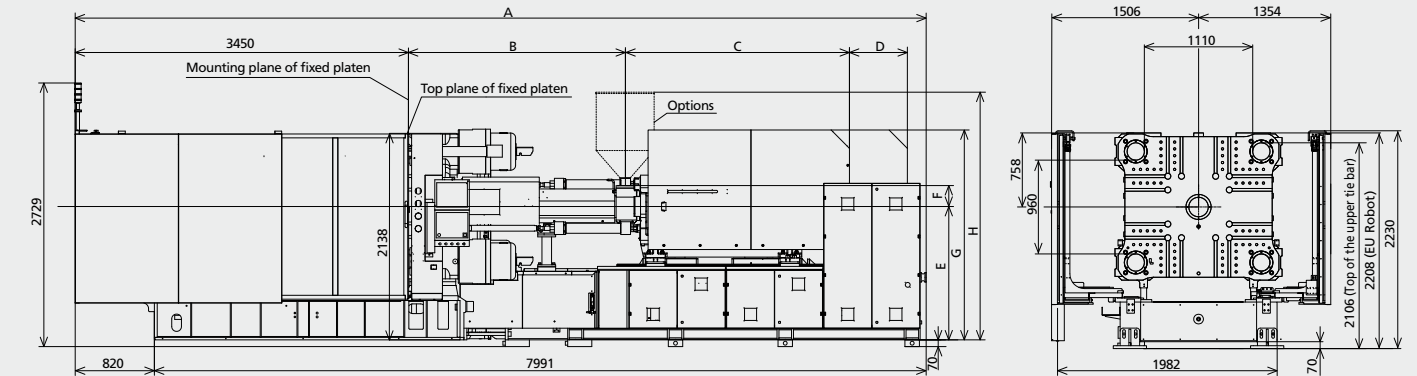
NOTE:

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Machine dimensions

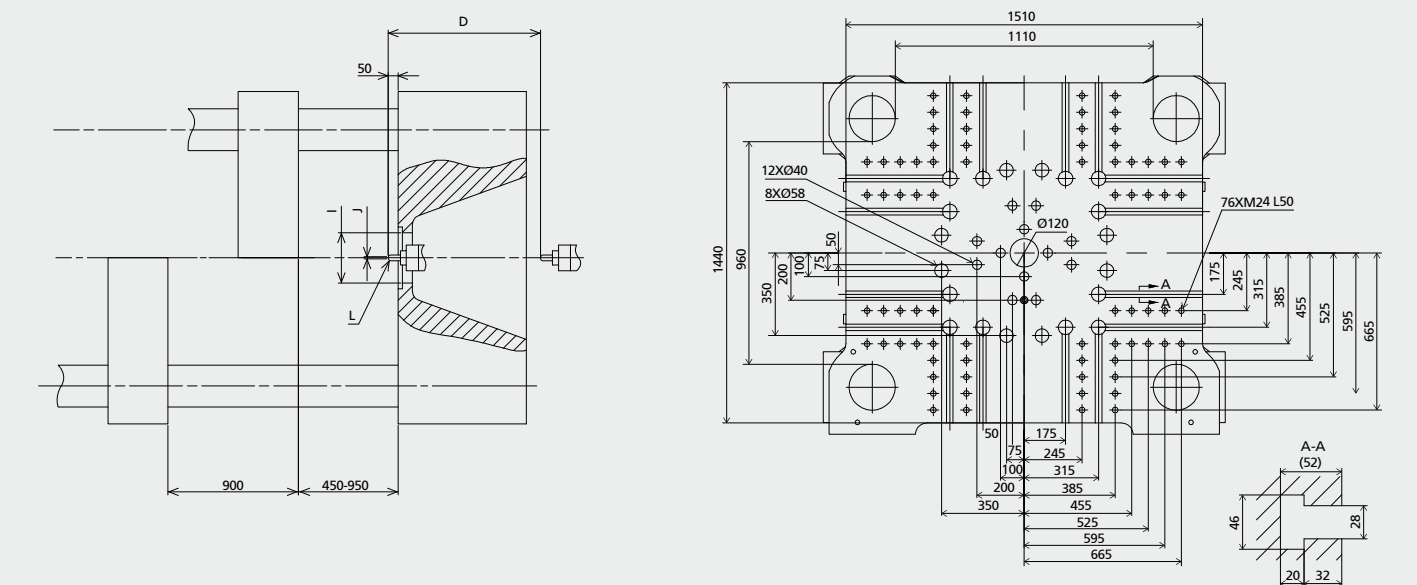
unit: mm



INJECTION UNIT	A	B	C	D	E	F	G	H	I	J	L
5200	8811	2256	2309	660	1380	215	2172	2438	200	Ø4	SR15
3350	8811	1814	2914	660	1380	308	2042	2535	200	Ø4	SR15
2250	8811	1610	2251	660	1380	270	2105	2190	200	Ø4	SR15

Platen dimensions

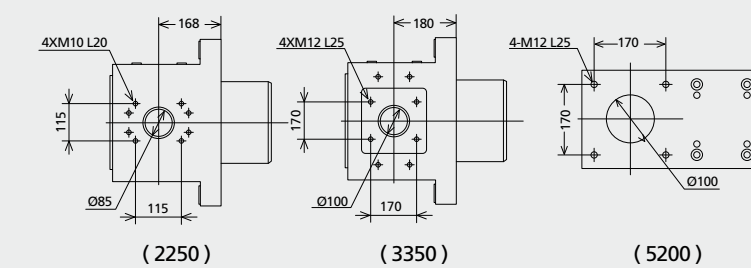
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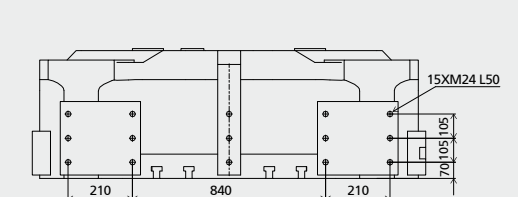
Others dimensions

unit: mm

Dimension for Hopper Installation



Dimension for Robot Installation



Technical data JE9000

CLAMPING UNIT

		JE9000
Clamping force	kN	9000
Space between tie bars	mm	1180×1000
Max. mold height	mm	1100
Min. mold height	mm	500
Ejector stroke	mm	300
Ejector force	kN	195
Max. daylight	mm	2100
Mold opening stroke ①	mm	1600/1000
Max. mold weight ②	t	13
Min. mold dimension	mm	825×700
Mold platen dimension H×V	mm	1500×1560

INJECTION UNIT

		3350			5200			7000		
		A	B	C	A	B	C	A	B	C
Screw diameter	mm	75	80	90	80	90	100	90	100	110
Screw L/D ratio	L/D	21.3	20	17.8	24.8	22	19.8	24.4	22	20
Shot size (theoretical)	cm ³	1634	1860	2354	2262	2863	3534	2990	3691	4467
Injection weight (PS)	g	1487	1693	2142	2058	2605	3216	2721	3359	4065
Injection speed	mm/s	160			160			150		
Injection rate	g/s	643	731	926	731	926	1143	868	1072	1297
Injection pressure	MPa	205	180	142	227	180	145	234	190	157
	bar	2050	1800	1420	2270	1800	1450	2340	1900	1570
Holding pressure	MPa	185	162	128	204	162	131	200	162	134
	bar	1850	1620	1280	2040	1620	1310	2000	1620	1340
Screw speed	rpm	185			160			150		
Plasticizing capacity (GPPS) ③	g/s	62	80	100	78	98	120	99	120	145
Plasticizing capacity (HDPE) ④	g/s	93	115	150	116	146	180	147	180	214
Nozzle contact force	kN	94.8			94.8			94.8		
Heating power	kW	45			54.3			75.6		

OTHERS

		131/220	185/311	205/344
Connection power	kW/A			
Hopper	kg	none (Options 50)	none (Options 100)	none (Options 100)
Machine dimension	m	9.86×3.20×2.69	9.86×3.20×2.69	9.86×3.20×2.69
Oil tank	l	690	690	690
Machine weight	t	40	43	50

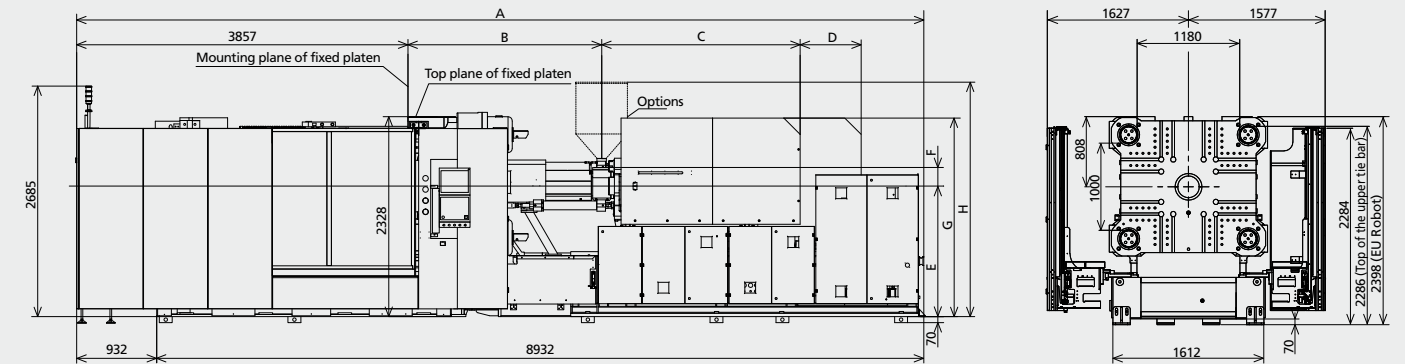
NOTE:

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We reserve the right to make changes as a result of further technical advantages.

Machine dimensions

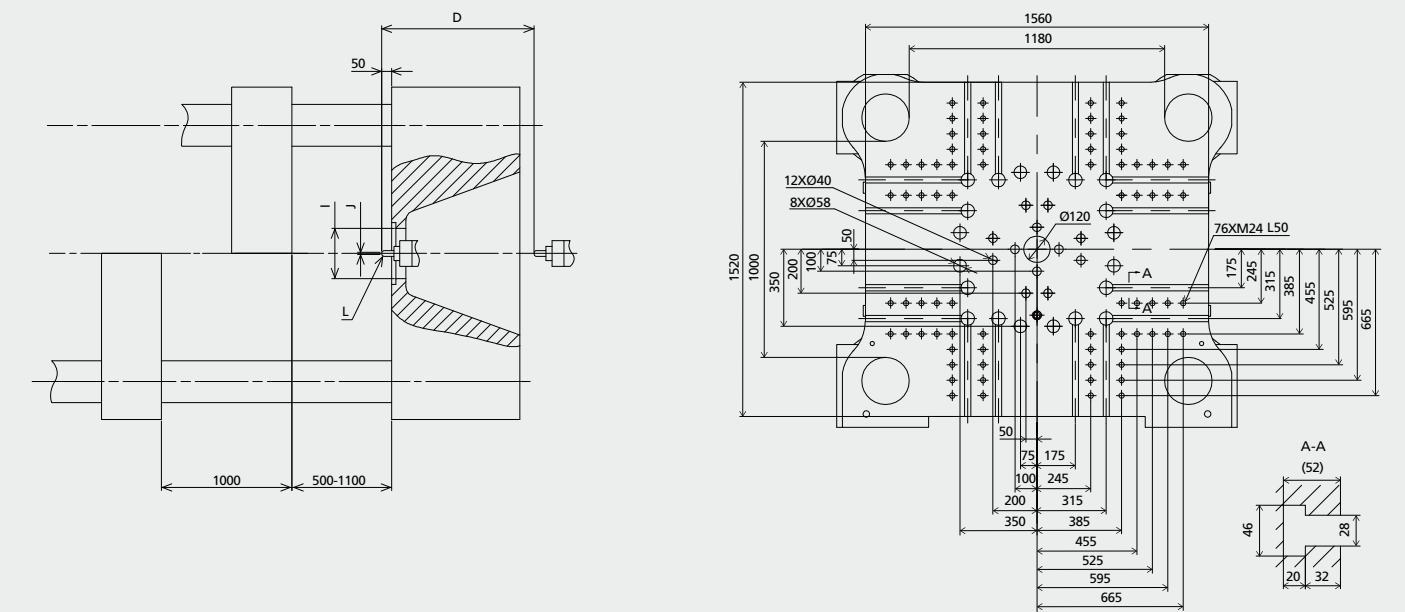
unit: mm



INJECTION UNIT	A	B	C	D	E	F	G	H	I	J	L
7000	9864	2256	2310	710	1520	233	2312	2747	250	Ø6	SR20
5200	9864	2256	2309	710	1520	215	2312	2730	250	Ø4	SR15
3350	9864	1814	2914	710	1520	308	2245	2535	250	Ø4	SR15

Platen dimensions

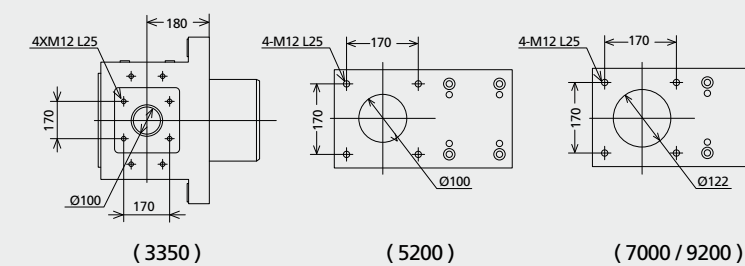
unit: mm



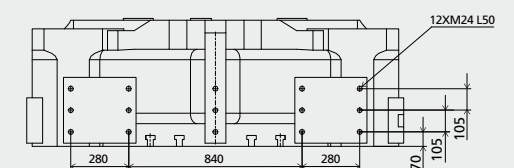
Others dimensions

unit: mm

Dimension for Hopper Installation



Dimension for Robot Installation



Technical data JE10800

CLAMPING UNIT

		JE10800
Clamping force	kN	10800
Space between tie bars	mm	1260x1100
Max. mold height	mm	1200
Min. mold height	mm	500
Ejector stroke	mm	350
Ejector force	kN	230
Max. daylight	mm	2400
Mold opening stroke ①	mm	1900/1200
Max. mold weight ②	t	16
Min. mold dimension	mm	880x770
Mold platen dimension HxV	mm	1700x1660

INJECTION UNIT

		3350			5200			7000		
		A	B	C	A	B	C	A	B	C
Screw diameter	mm	75	80	90	80	90	100	90	100	110
Screw L/D ratio	L/D	21.3	20	17.8	24.8	22	19.8	24.4	22	20
Shot size (theoretical)	cm ³	1634	1860	2354	2262	2863	3534	2990	3691	4467
Injection weight (PS)	g	1487	1693	2142	2058	2605	3216	2721	3359	4065
Injection speed	mm/s	160			160			150		
Injection rate	g/s	643	731	926	731	926	1143	868	1072	1297
Injection pressure	MPa	205	180	142	227	180	145	234	190	157
	bar	2050	1800	1420	2270	1800	1450	2340	1900	1570
Holding pressure	MPa	185	162	128	204	162	131	200	162	134
	bar	1850	1620	1280	2040	1620	1310	2000	1620	1340
Screw speed	rpm	185			160			150		
Plasticizing capacity (GPPS) ③	g/s	62	80	100	78	98	120	99	120	145
Plasticizing capacity (HDPE) ④	g/s	93	115	150	116	146	180	147	180	214
Nozzle contact force	kN	94.8			94.8			94.8		
Heating power	kW	45			54.3			75.6		

OTHERS

		131/220	185/311	205/344
Connection power	kW/A			
Hopper	kg	none (Options 50)	none (Options 100)	none (Options 100)
Machine dimension	m	10.05x3.30x2.67	10.05x3.30x2.67	10.05x3.30x2.67
Oil tank	l	690	690	690
Machine weight	t	46	49	56

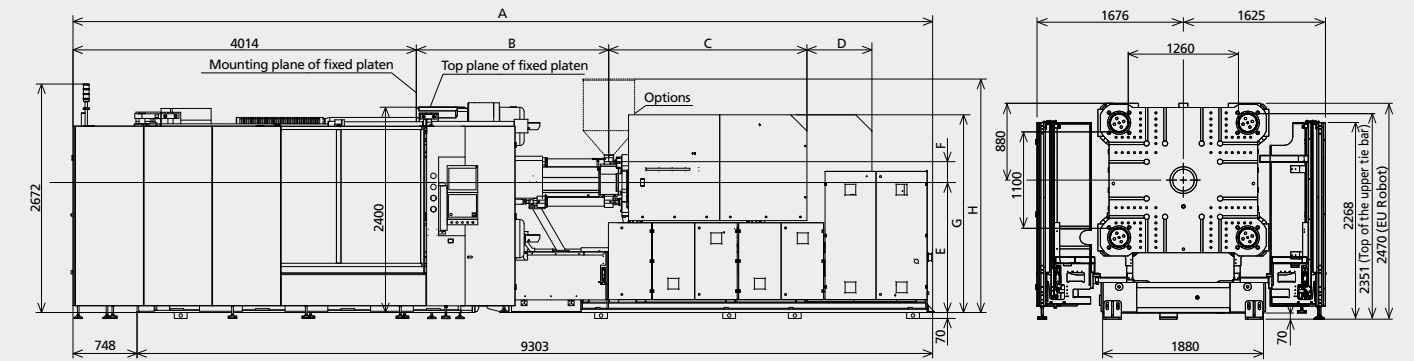
NOTE:

- ① with min. mold height / with max. mold height
 - ② moving platen: 2/3 of max. mold weight
 - ③ Plasticizing capacity (GPPS): note: GB standard, with application of GPPS plasticizing capacity of 3-zone screws
 - ④ Plasticizing capacity (HDPE): note: Euromap 19, with application of HDPE plasticizing capacity of barrier screws
- The above plasticizing capacity is for reference only.

We reserve the right to make changes as a result of further technical advantages.

Machine dimensions

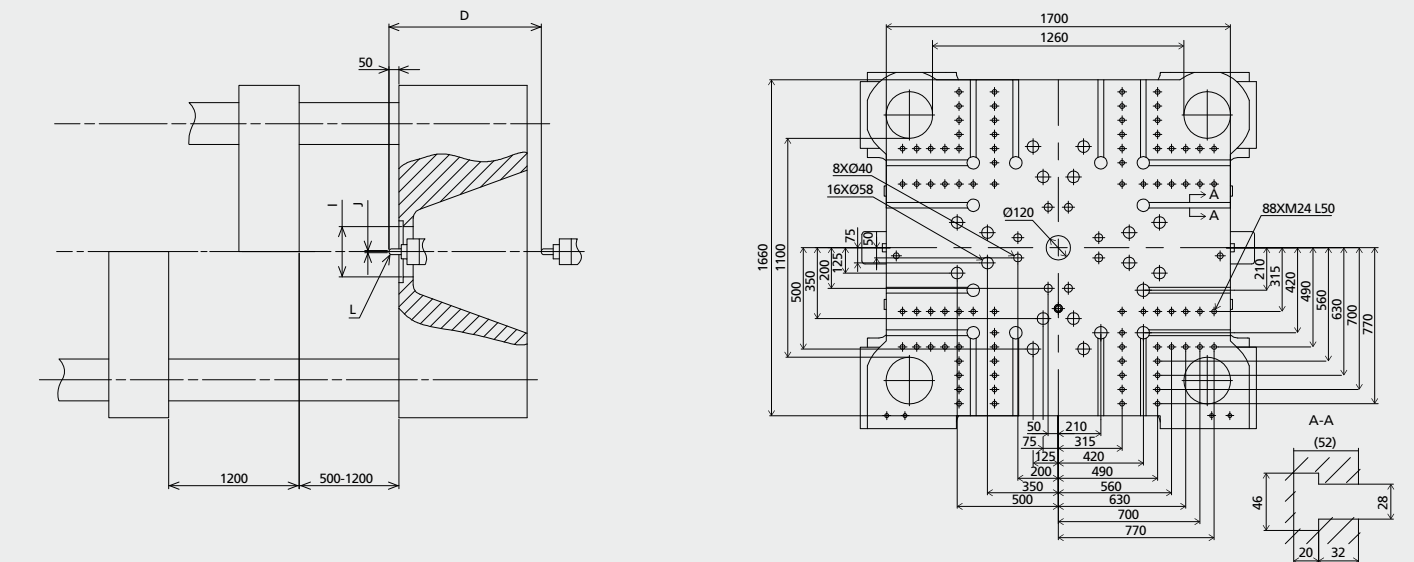
unit: mm



INJECTION UNIT	A	B	C	D	E	F	G	H	I	J	L
7000	9989	2504	2734	710	1520	233	2312	2747	250	Ø6	SR20
5200	9989	2256	2310	710	1520	215	2312	2730	250	Ø4	SR15
3350	9989	1821	2914	600	1520	307	2245	2535	250	Ø4	SR15

Platen dimensions

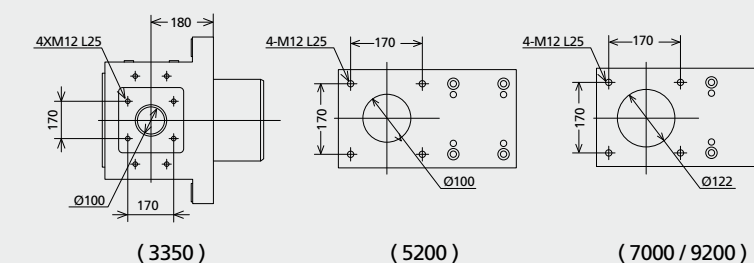
unit: mm



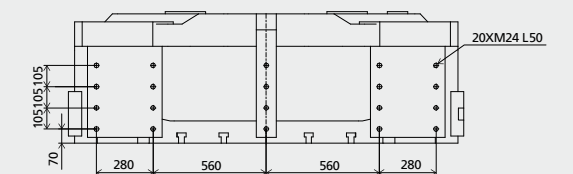
Others dimensions

unit: mm

Dimension for Hopper Installation



Dimension for Robot Installation



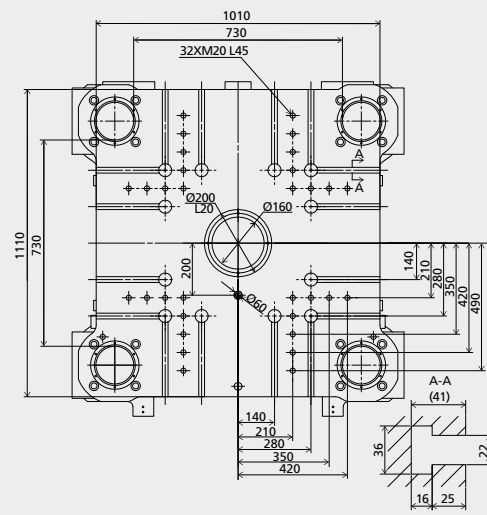
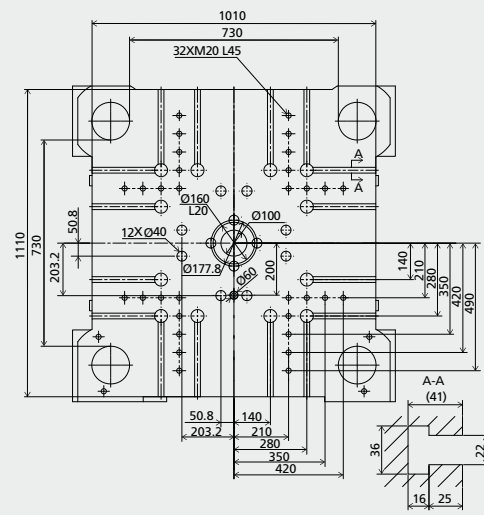
Platen Layout JE3600

European version

unit: mm

Movable platen

Fixed platen

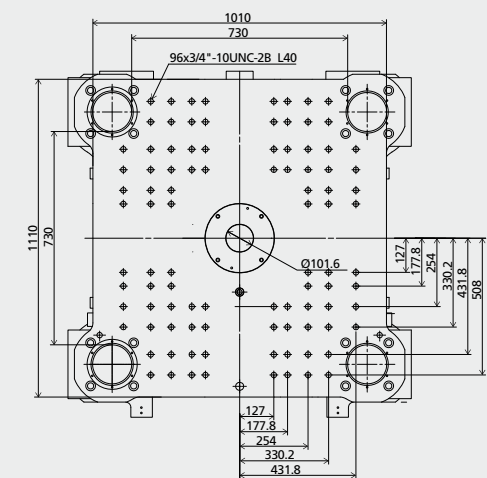
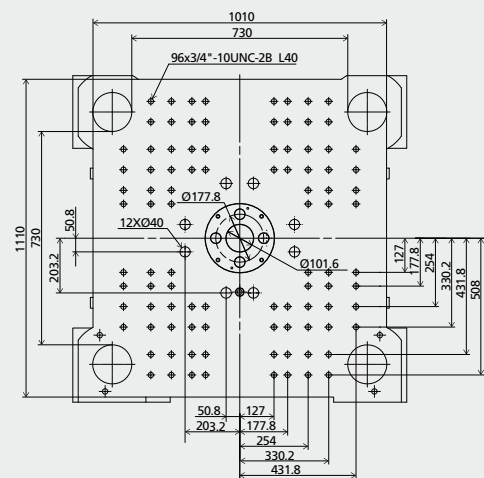


American version

unit: mm

Movable platen

Fixed platen

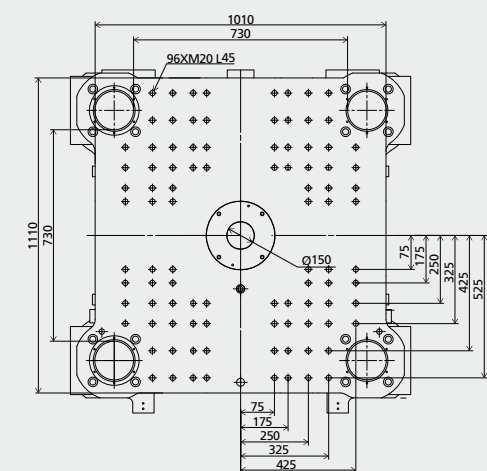
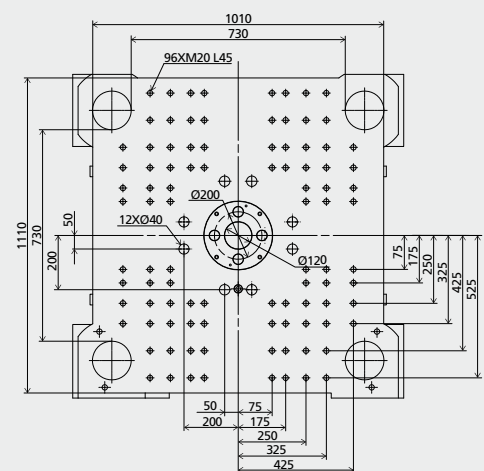


Japanese version

unit: mm

Movable platen

Fixed platen



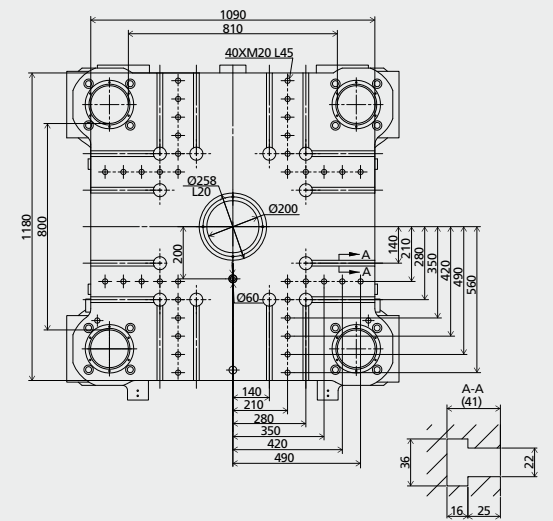
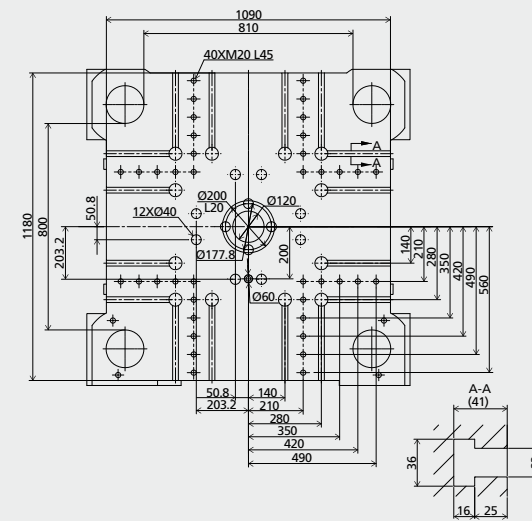
Platen Layout JE4500

European version

unit: mm

Movable platen

Fixed platen

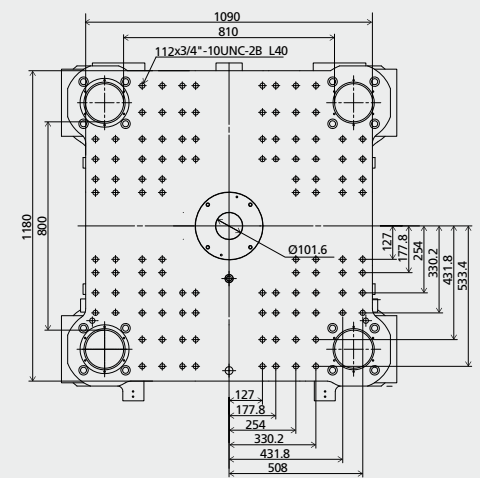
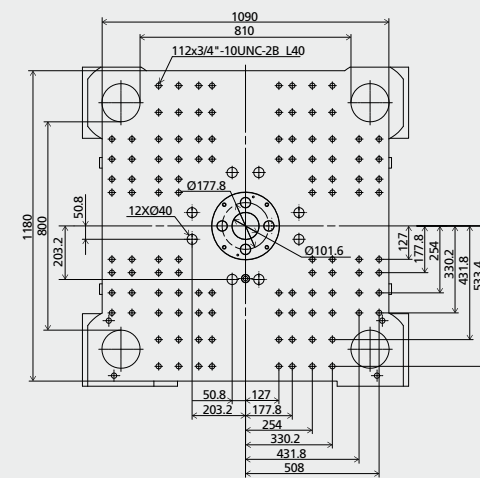


American version

unit: mm

Movable platen

Fixed platen

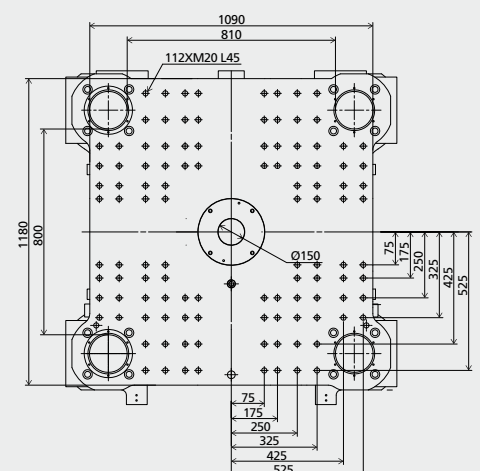
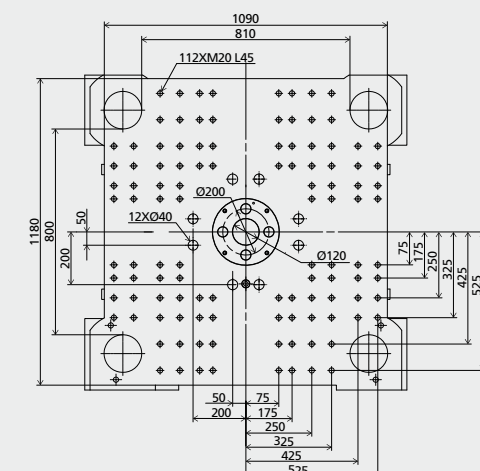


Japanese version

unit: mm

Movable platen

Fixed platen



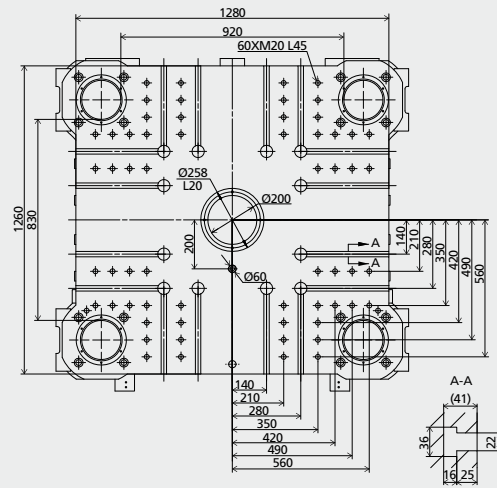
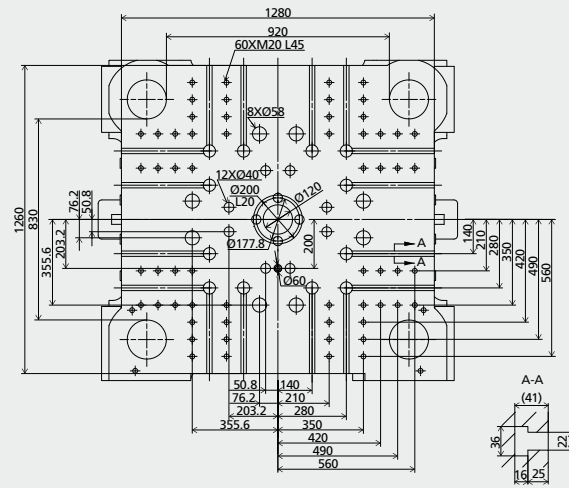
Platen Layout JE5500

European version

unit: mm

Movable platen

Fixed platen

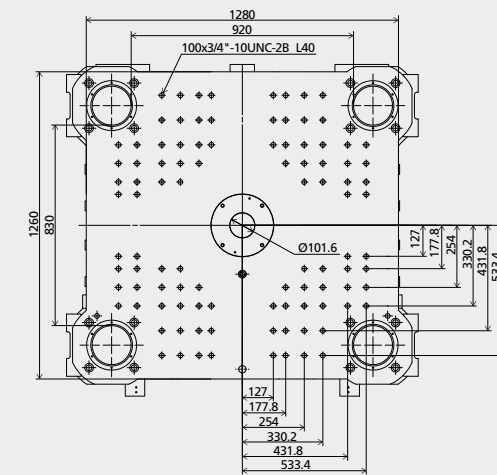
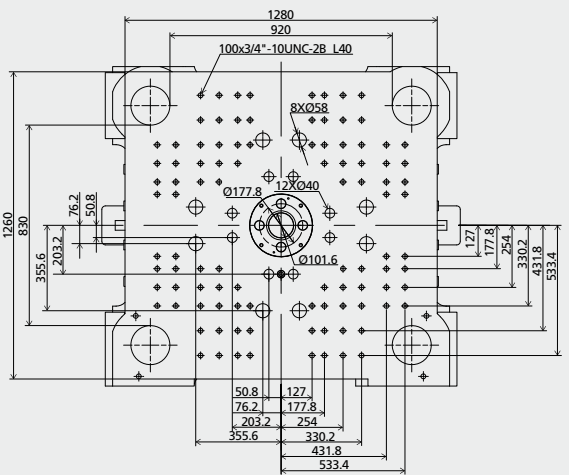


American version

unit: mm

Movable platen

Fixed platen

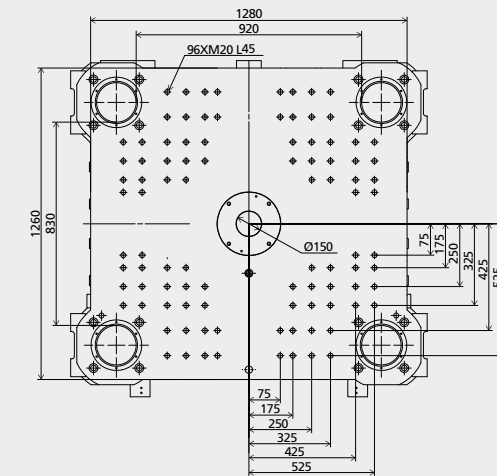
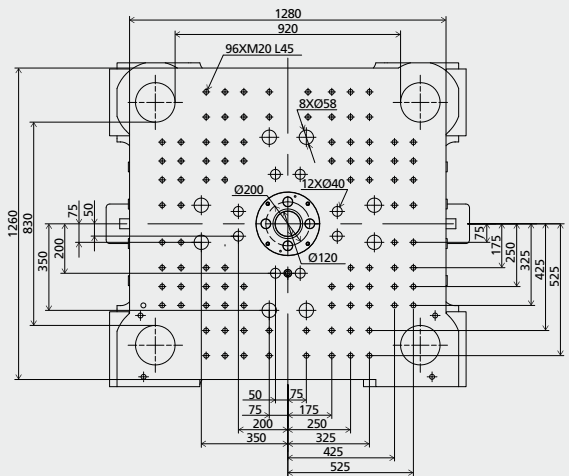


Japanese version

unit: mm

Movable platen

Fixed platen



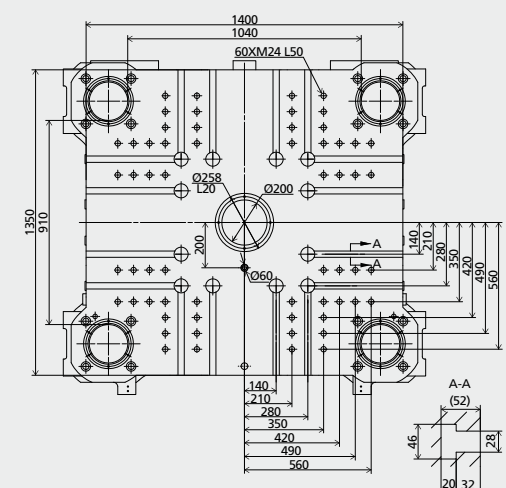
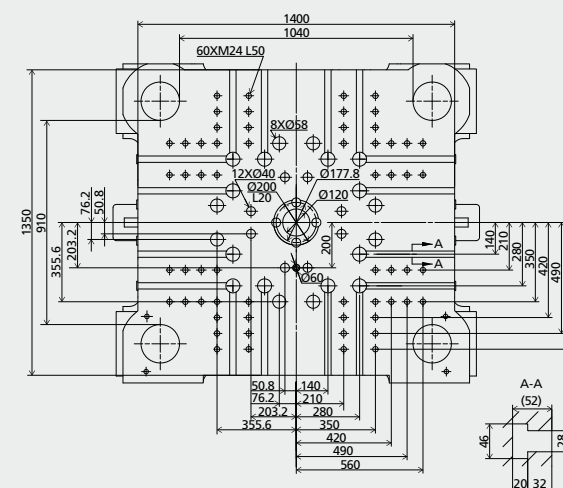
Platen Layout JE6500

European version

unit: mm

Movable platen

Fixed platen

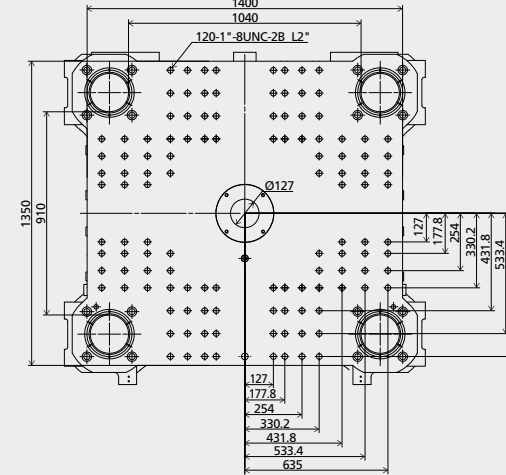
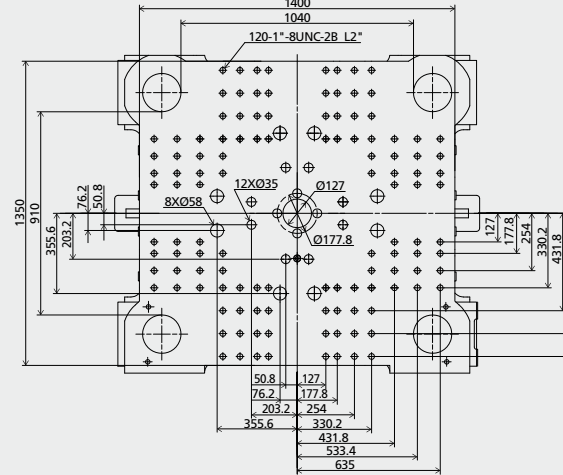


American version

unit: mm

Movable platen

Fixed platen

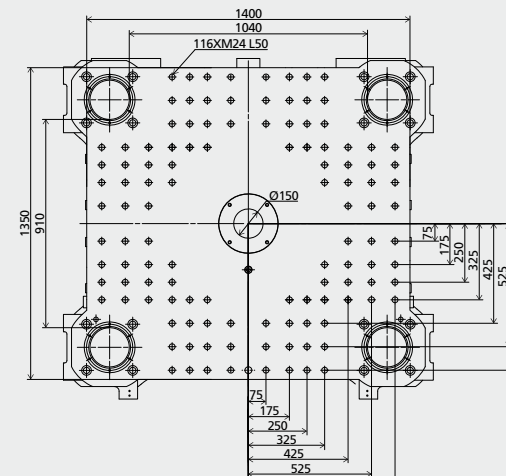
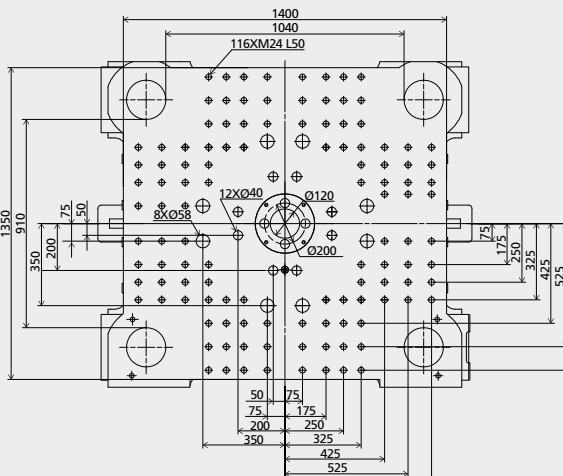


Japanese version

unit: mm

Movable platen

Fixed platen



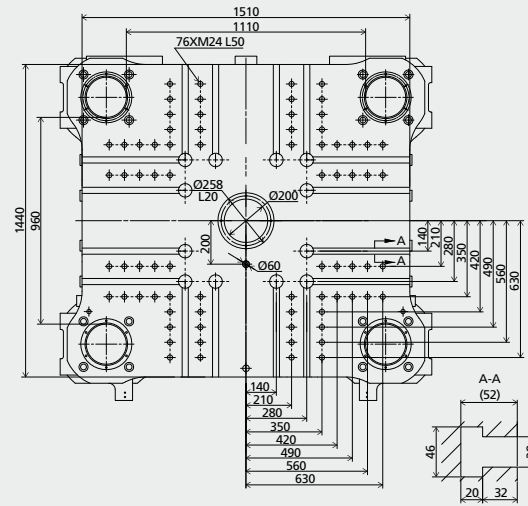
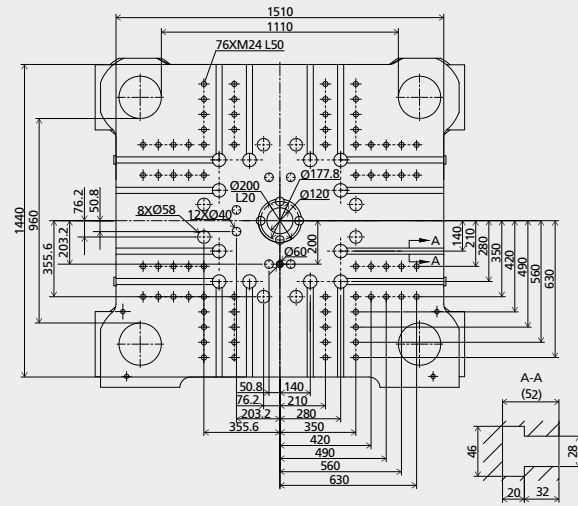
Platen Layout JE7500

European version

unit: mm

Movable platen

Fixed platen

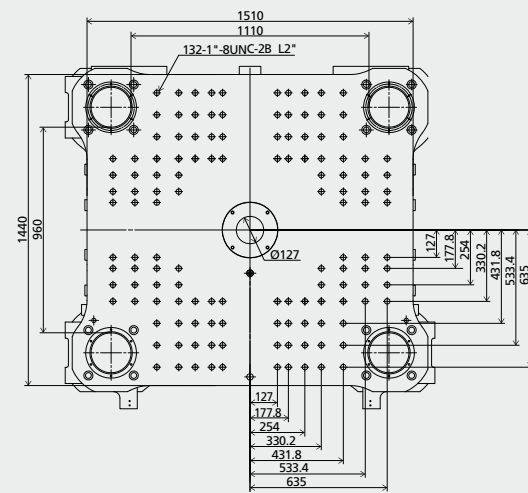
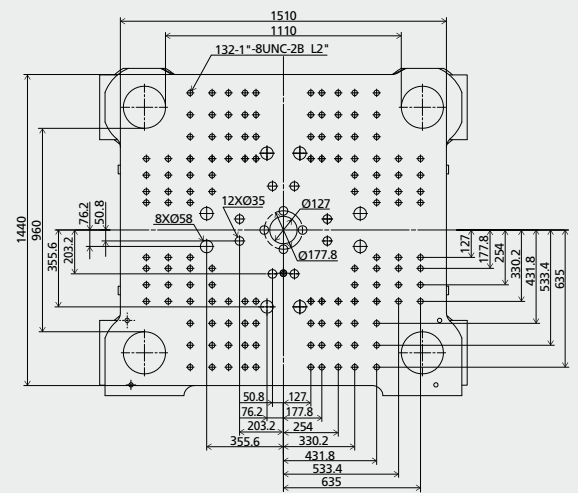


American version

unit: mm

Movable platen

Fixed platen

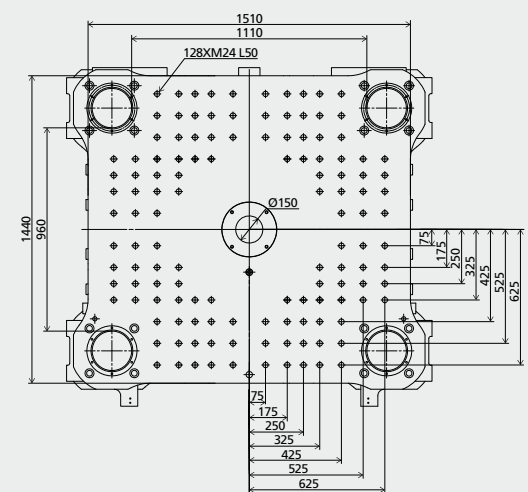
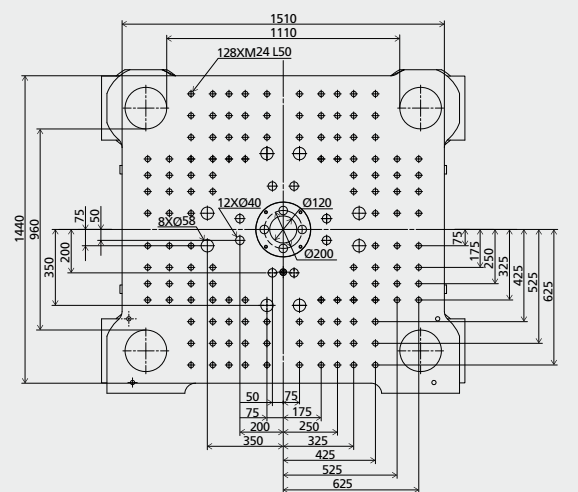


Japanese version

unit: mm

Movable platen

Fixed platen



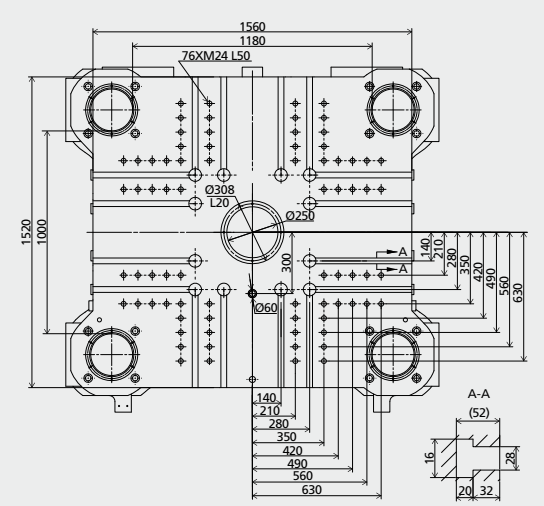
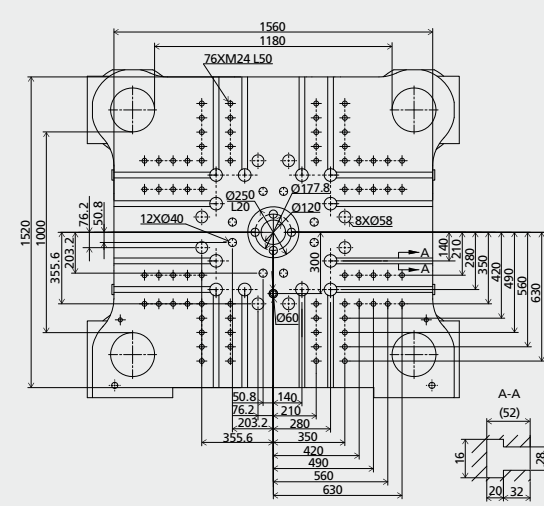
Platen Layout JE9000

European version

unit: mm

Movable platen

Fixed platen

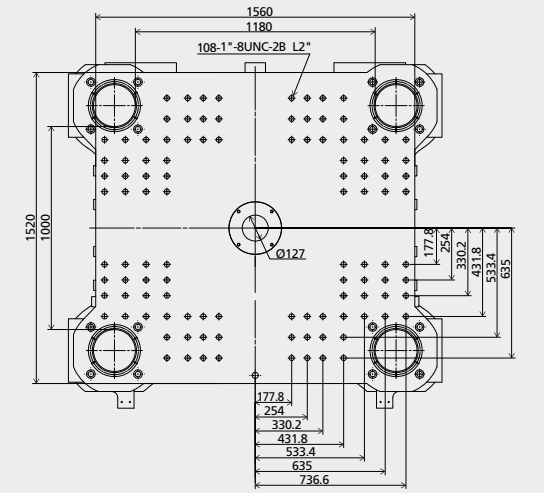


American version

unit: mm

Movable platen

Fixed platen

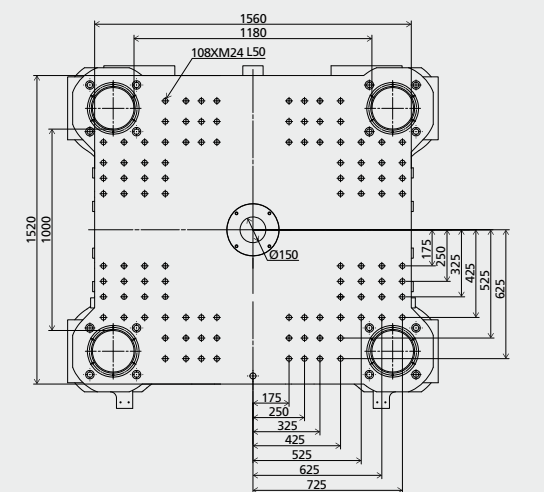
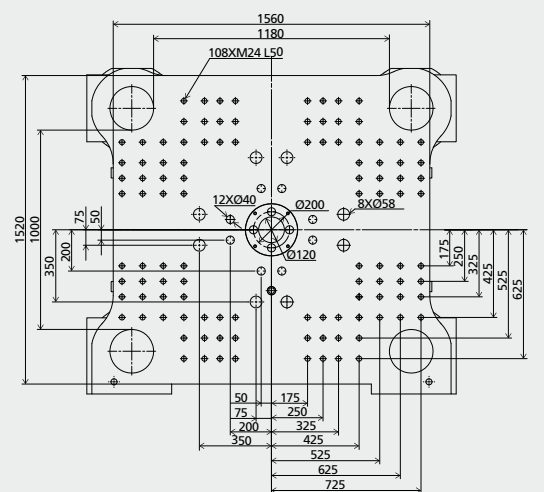


Japanese version

unit: mm

Movable platen

Fixed platen



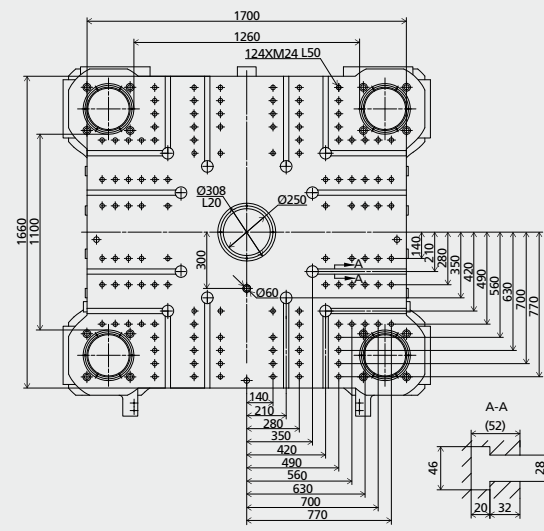
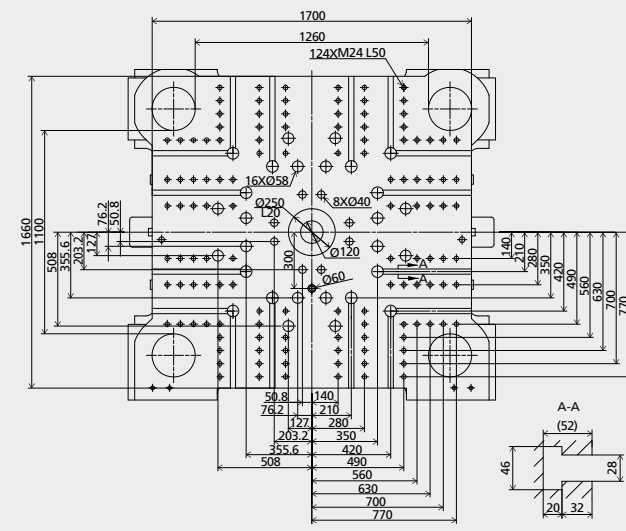
Platen Layout JE10800

European version

unit: mm

Movable platen

Fixed platen

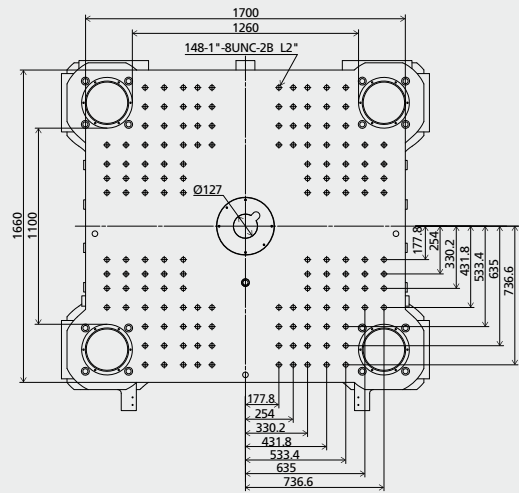
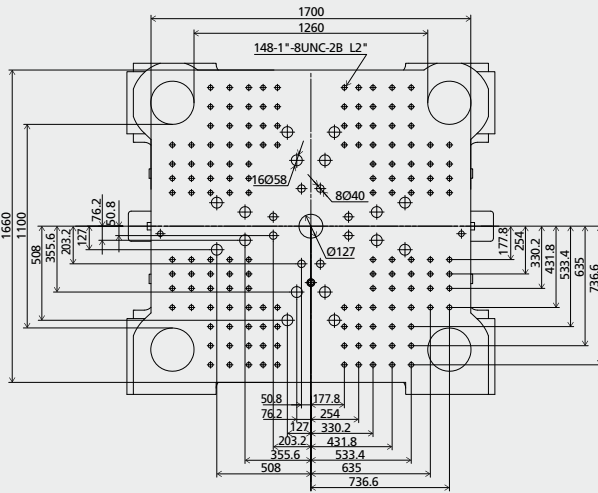


American version

unit: mm

Movable platen

Fixed platen

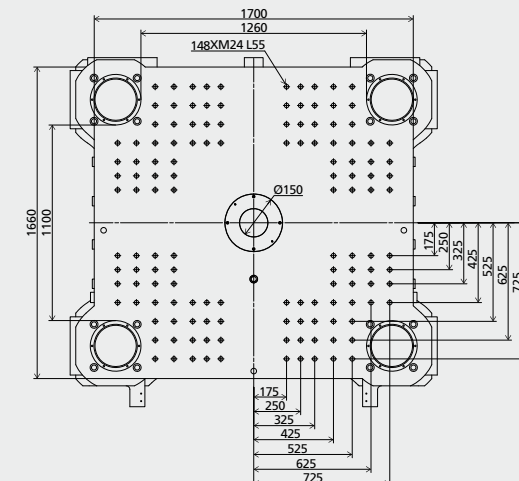
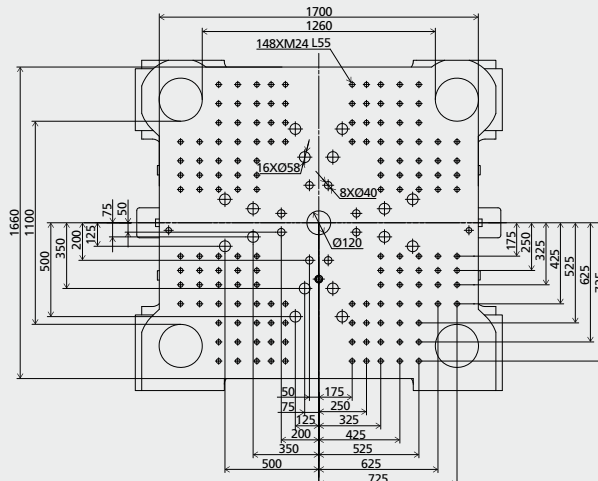


Japanese version

unit: mm

Movable platen

Fixed platen



NOTE: